

# Corners—Outside 90°

## SINGLE-PIECE SYSTEM INSTALLATION GUIDELINES

### BASE COURSE

To build an outside 90° corner, begin by placing a corner unit and working from the corner unit outward.

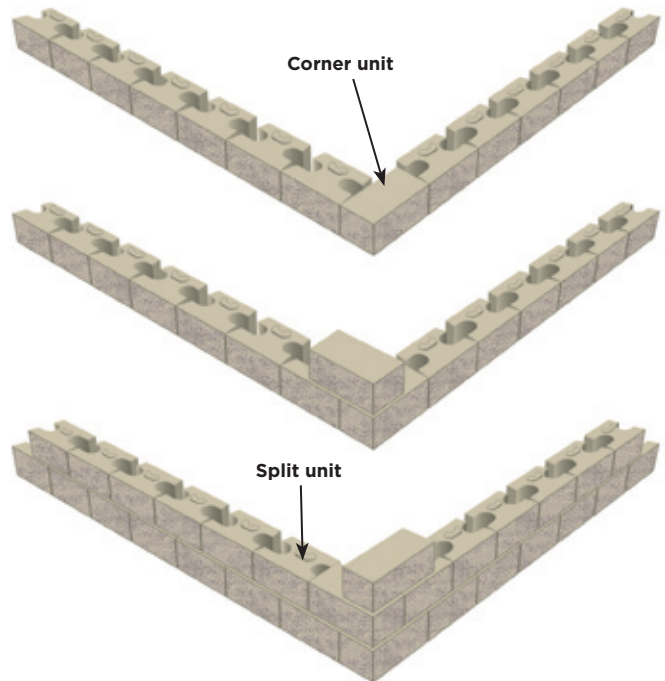
### NEXT COURSE

Lay a corner block perpendicular to the one below and glue the block in place with concrete adhesive. Two or three blocks away from the corner lay full blocks, maintaining running bond with the course below. Lay blocks back towards the corner block, leaving space for the final split units\* required to complete the course.

Use split units immediately adjacent to the corner block to complete the course. Continue to alternate the corner unit orientation with each course and always use a concrete adhesive on all corner units and split units.

### RUNNING BOND

Use split units\* as necessary to maintain running bond.



*\*To split a block, use a hydraulic splitter or split manually by using a hammer and chisel to score the block on all sides. Pound the chisel on the same line until the block splits. If partial unit sides are not exposed, use a circular cut-off saw with a masonry blade to achieve a tighter fit.*

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